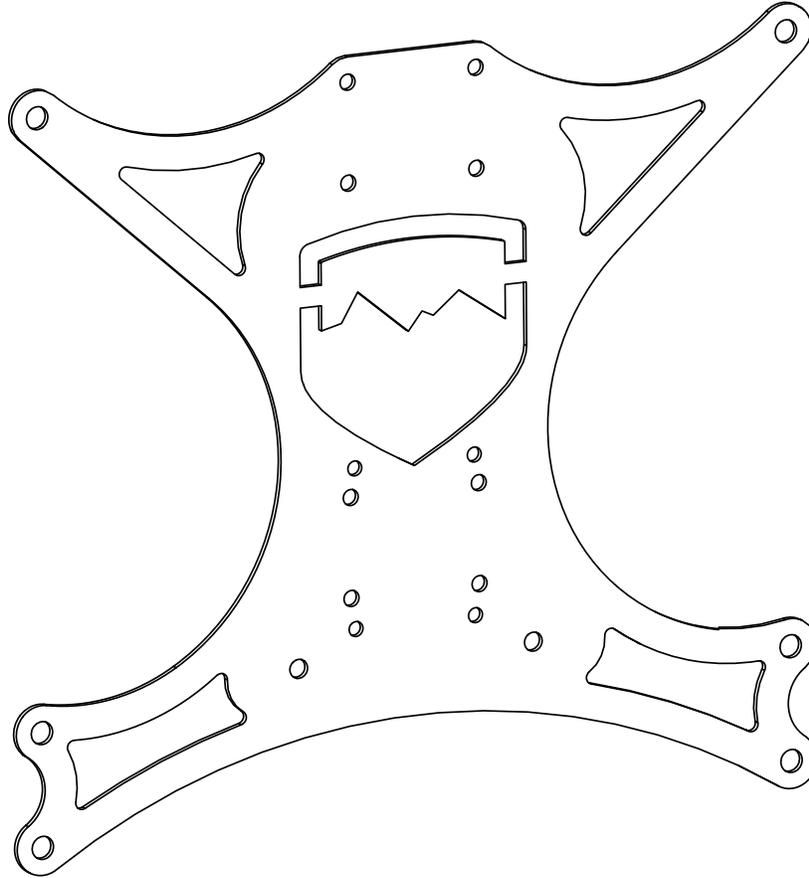




# ARB Compressor Seat Mount

www.teraflex.com

#1184120



## Important Notes:

Prior to beginning this or any installation read these instructions to familiarize yourself with the required steps and evaluate if you are experienced and capable to personally perform these modifications. A factory service manual should be used in conjunction with these installation instructions.

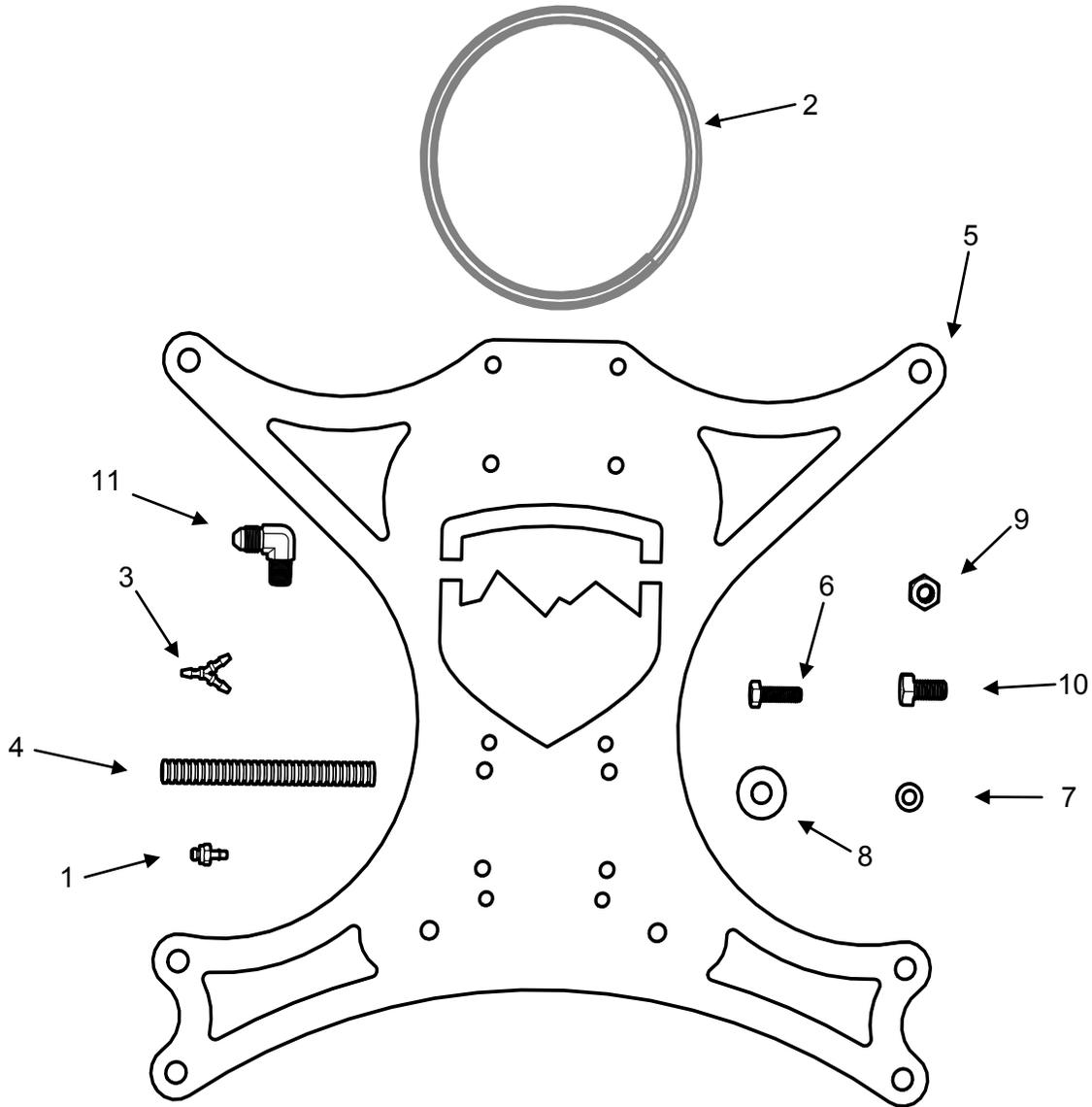
Driver side mounting may require lengthening the ARB wiring harness.

The seat weight sensor is very sensitive, handle the seat very carefully. **Do not drop the seat.** Do not sit in the seat while it is on the floor. If the sensor is damaged, replace the unit. Failure to do so may result in personal injury or death.

Refer to the parts list to ensure that all necessary components and hardware has been included. If any parts are missing please contact your local TeraFlex dealer for assistance.

## Tools needed:

- This installation guide
- Basic mechanics tool set



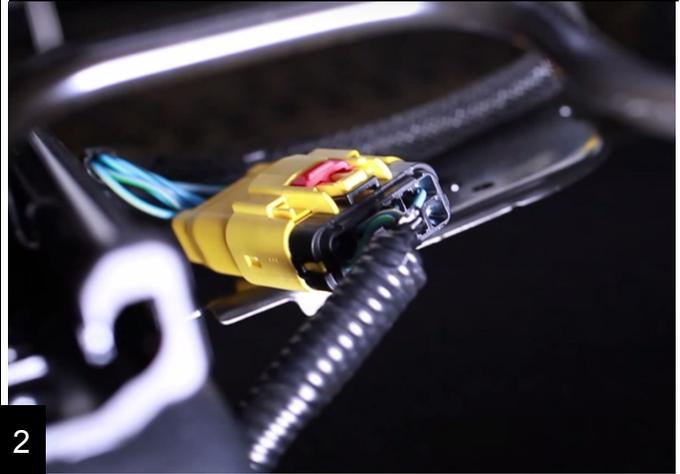
Parts List- Kit #1184120

Item Number	Part Number	Description	Quantity
1	610009	1/8" Barbed Fitting w/ M5-0.8 thread	2
2	610008	1/8" ID, 1/4" OD, 1/16" Wall Thickness PVC Tubing	3 ft
3	610007	Nylon Tight-Seal Barbed Y Tube Fitting	1
4	600255	1/4" Diameter High-Temp Concoluted Split Tubing	.375 ft
5	184120	ABR Hi-Output Twin Compressor Seat Mounting Bracket	1
6	705	Bolt M6-1.0 x 20mm Hex Head	8
7	458	Washer 1/4" USS Flat Zinc	8
8	38	Washer 5/16" Flat Zinc	4
9	169	Nut M8-1.25 Nylock Hex Head	2
10	163	Bolt M8-1.25 x 16mm Hex Head	2
11	610010	1/4" NPT Male 90 Degree Elbow	1

Park the vehicle on a level surface and set the parking brake. You can remove the passenger doors for better access.

1

Unclip and disconnect any wiring between the vehicle and the seat.



2

Remove the seat belt bolt from the side of the seat with a T45 torx.



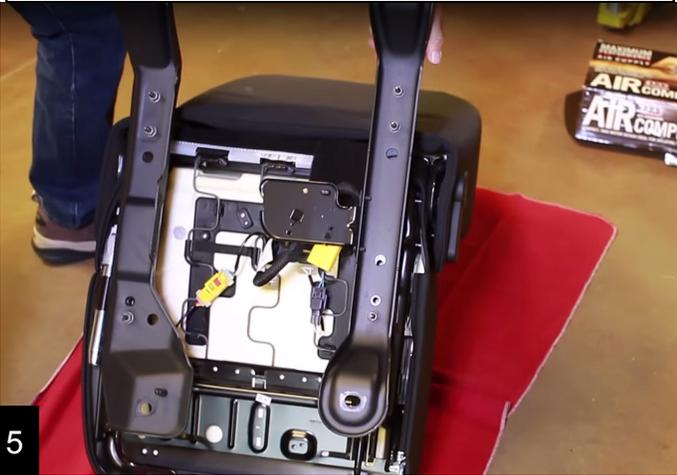
3

Remove the 4 bolts holding the seat frame to the floor of the vehicle with an 18mm. Remove the seat.



4

Remove the 6 nuts holding the seat to the seat riser assembly with a 13mm.



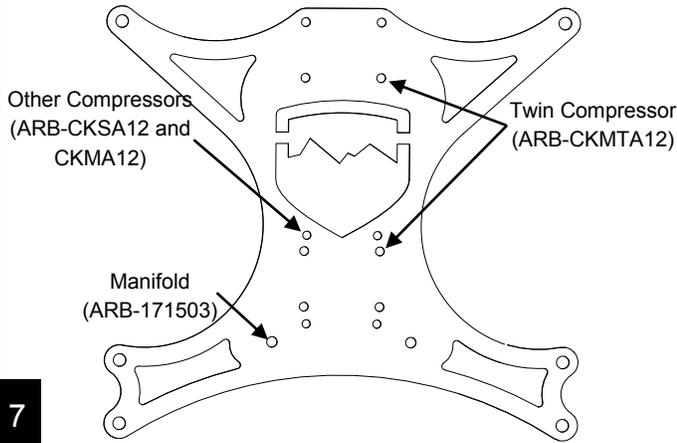
5

Remove the wire retainer bracket from the seat riser with a T-30 torx and discard.



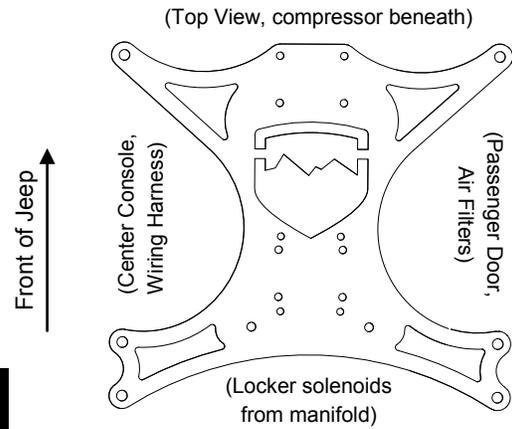
6

Mount the compressor to the bracket using the holes as shown, manifold first. See step 8 for compressor orientation.



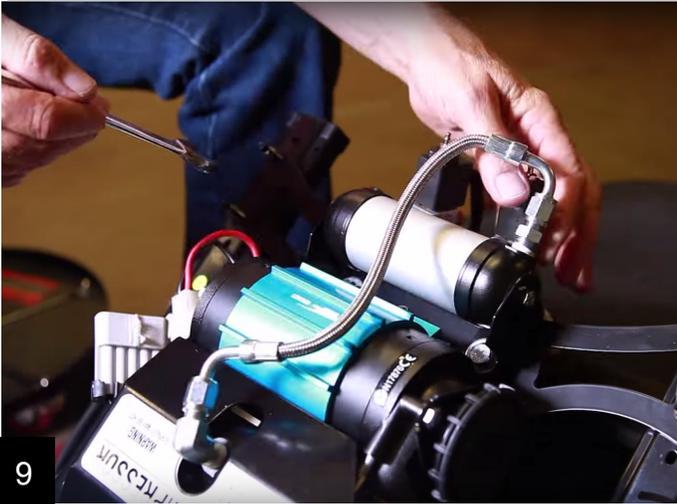
7

Mount the manifold then compressor to the bracket. Torque compressor bolts to 92 in-lbs (10 Nm) and manifold bolts to 18 ft-lbs (25 Nm).



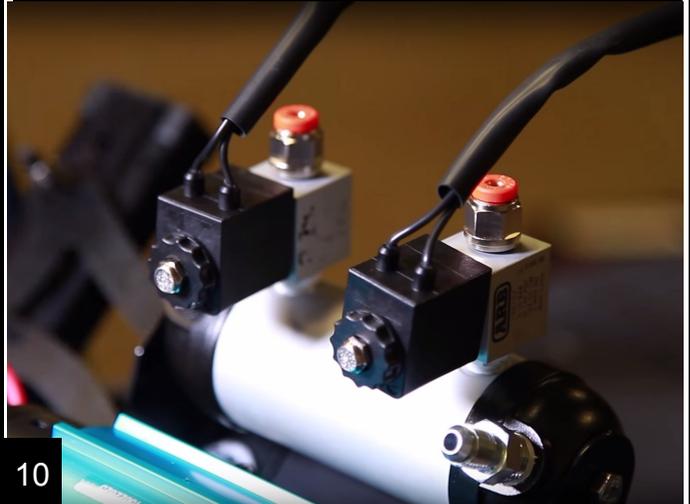
8

Run the hose from the compressor to the manifold as shown.



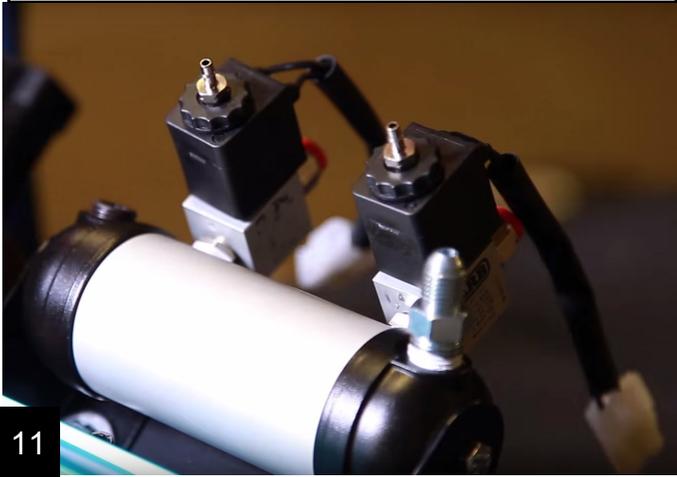
9

Install the solenoids onto the manifold.



10

Remove the mesh mufflers from the solenoids and install the barbed fittings.



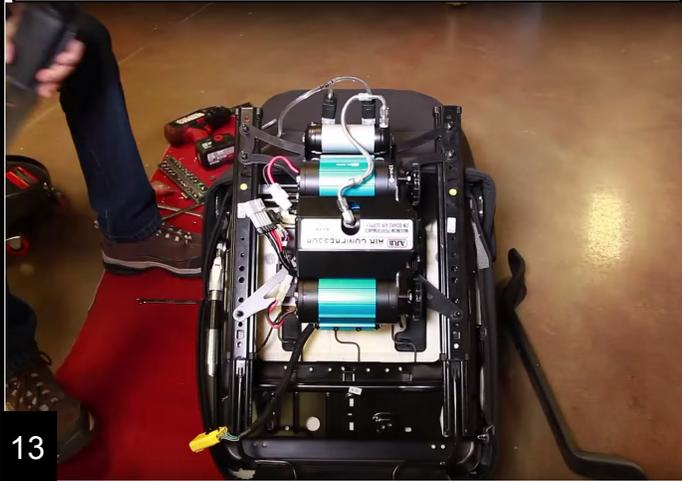
11

Drill a 3/8" hole through the grommet beneath the seat. If you are running one locker, run the hose through. If you are running two lockers, use the Y connector and cut the hose as required.



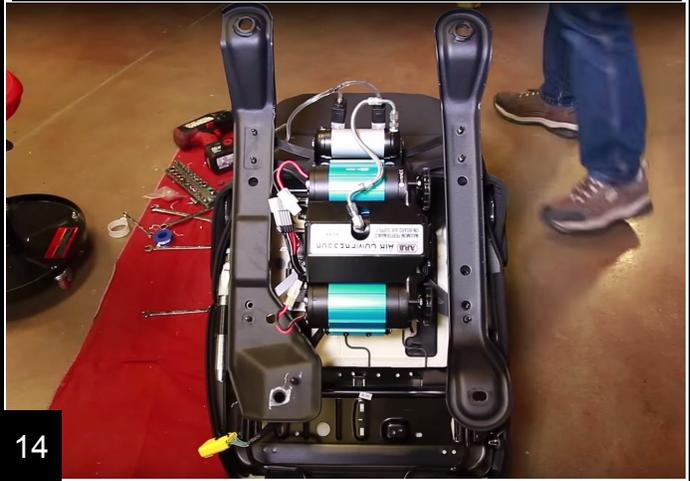
12

Place the bracket onto the seat studs with the compressor oriented towards the floor of the vehicle.



13

Install the seat riser brackets over the compressor bracket. Torque nuts to 21 ft-lbs (28 Nm)



14

Reinstall the seat, be careful not to pinch any wires between the seat and the floor. Torque bolts to 55 ft-lbs (75 Nm).



16

Now is a good time to run the wiring harness. Right side mounting allows for the use of a firewall hole near the right side inner fender and no wiring harness alteration is needed. Left side mounting will necessitate lengthening of the ARB harness.

15

Connect the wiring harness, exhaust lines and air lines to the compressor. Reconnect the seat pressure sensor. Insert the factory harness fastener into one of the holes under the seat.



17

Reinstall the seat belt. Torque to 30 ft-lbs (40 Nm)



18

## PRODUCT INFORMATION

### MAINTENANCE INFORMATION:

It is the buyer's responsibility to have all suspension, drivetrain, steering, and other components checked for proper tightness and torque after the first 100 miles and every 3000 miles after that.

### NOTICE TO INSTALLER:

The enclosed "Warning to Driver" sticker must be installed in the vehicle in driver's view. This sticker is to act as a constant safety reminder when operating the vehicle. It is your responsibility as the equipment installer to install the provided sticker and to forward the product instructions to the vehicle's owner for review. If a "Warning to Driver" sticker or product installation guide were not included in the kit, FREE replacement stickers and instructions are available by request. It is the installer's duty to ensure a safe and controllable vehicle after the modifications have been performed.

### WARNING:

Neither the seller nor the manufacturer will be liable for any loss, damage, or injury directly or indirectly arising from the use of or inability to determine the use of these products. Before using, the user shall determine the suitability of the products for its intended use, and the user shall assume all responsibility and risk in connection therewith.

### WARNING TO DRIVER:

This vehicle has been modified to enhance off road performance and has unique handling characteristics. Use in harsh environments can cause extreme stress on the components. Vehicle should be inspected after being off road to make sure that all the components are in working order and safe to travel on the highway. All fasteners should be checked so that they are at the correct torque specifications as the vibration and stresses from off roading may cause critical fasteners to work loose. Extra care should be taken to inspect the critical components, steering, and brake systems. During each oil change components such as arms, tie rod ends, etc should be greased and checked for excessive wear. Any worn components should be replaced. When returning to the pavement always set or restore tire air pressure to the factory recommendation and connect or engage any disabled sway bar mechanisms. Because of the higher center of gravity and larger tires, this vehicle handles and reacts differently than many passenger cars, both on and off road. You must drive it safely! Extreme care should be taken to prevent vehicle rollover or loss of control, which can result in serious injury or death. Avoid sudden sharp turns or abrupt maneuvers. Generally, braking performance and capabilities are decreased when significantly larger/heavier tires are used, especially when used in combination with transfer case low-range reduction kits. Take this into consideration while driving. Do not add, alter or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the TeraFlex product purchased. Mixing component brand is not recommended. TeraFlex Inc. will not be responsible for any altered product or any improper installation or use of our products. We will be happy to answer any questions concerning the design, function, and correct use of our products. It is ultimately the buyer's responsibility to have all bolts/nuts checked for tightness after the first 100 miles and then every 3000 miles. Wheel alignment, steering system, suspension and drive line systems must be inspected by a qualified professional mechanic at least every 3000 miles.

### TERAFLEX PRODUCT WARRANTY:

TeraFlex Inc. warrants TeraFlex Suspension products to the original retail purchaser to be free of defects in material and workmanship for as long as the original purchaser owns the vehicle on which products were originally installed.

Failure to complete regular maintenance (grease every 3000 miles) on TeraFlex FlexArms will void this warranty. All other conditions of the standard TeraFlex product warranty apply.

All TeraLow products are covered by the TeraFlex two (2) year warranty to be free of defects in material and workmanship for two years from date purchased.

TeraFlex axles are covered by a 12-month warranty to be free of defects in materials and workmanship.

This warranty does not cover or include product finish, improperly installed or applied products, improperly maintained products, products or components used for racing or competition or damage due to abuse or neglect, products that fail due to the use of larger tire and wheel combinations.

All returns must be accompanied by an original invoice. It is the customer's responsibility to remove the product from the vehicle. Shipping charges are the responsibility of the customer. TeraFlex Inc. will pay the return freight if the product meets the terms of warranty.

This warranty is for the replacement or repair of defective TeraFlex products only and does not include freight charges, labor charges for removal of or installation of TeraFlex or related products or components, costs incurred due to down time of the vehicle, or lost profits due to vehicle down time.

A returned goods authorization number (RGA#) must accompany any returned products. For more information please contact a TeraFlex customer service representative.

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