



INSTALLATION GUIDE

TJ 1" Body Lift Kit

Part #1942100 (Aluminum spacers)

Part #1942101 (UHMW spacers)



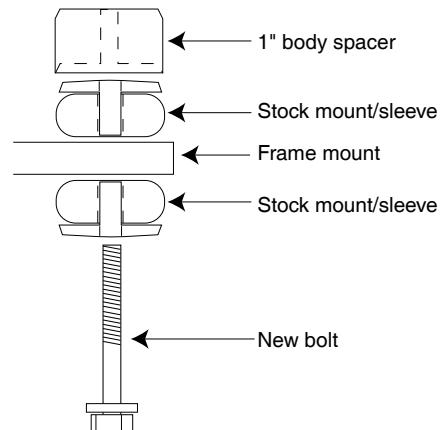
Preparation/Disassembly

1. Remove the four screws holding the fan shroud to the radiator. The fan shroud will be re-installed one inch lower after the body lift is installed.
2. Disconnect the transfer case shift linkage. To do this remove the four 10mm screws on the drivers side floor board (you must pull up the carpet to access these bolts). Underneath the vehicle remove the two 10mm bolts that attach the bracket to the transfer case. Set all of these parts aside for re-assembly later.
3. Loosen all 11 body mount bolts. Starting with the driver's side of the vehicle remove the body mount bolts, including the front radiator support mount bolt.

Note: For ease of installation, it is recommended that the body lift is installed one side at a time.

4. With a 2x4 piece of wood and floor Jack raise the tub up from the frame enough to fit the 1" aluminum spacer in between the bottom of the tub and the rubber stock mount (See illustration for exploded view).

Note: When lifting the body from the frame be sure to check all wires, hoses and fuel filler neck to prevent stretching.



Kit Contents:

COMPONENT #	DESCRIPTION	QTY
1902100	Body Lift spacer	11
600402	Radiator Bracket	2
1900001	97-02 Shift Linkage	1
1900003	03+ Shift Linkage	1
5016	Hardware Bag	1
	1/2" x 4.5" bolt	6
	7/16" x 4" bolt	4
	7/16" x 3.5" bolt	4
	1/4" x 3/4" bolt	2
	3/8" x 1" self tap bolt	2
	1/4" lock nut	2
	1/2" flat washer	6
	7/16" flat washer	5

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5. Replace the stock bolt taken out with the new included bolt, but do not tighten the bolts yet.

6. Install the radiator support bracket with the supplied 3/8" self tap bolt. Use a 5/16" drill bit to make a starter hole.

Note: Radiator/Grill mount uses the 7/16"x4" bolt. Body mount positions 2, 3 & 4 use the 1/2"x4.5" bolts, and 5 & 6 use the 7/16"x3.5" bolts.



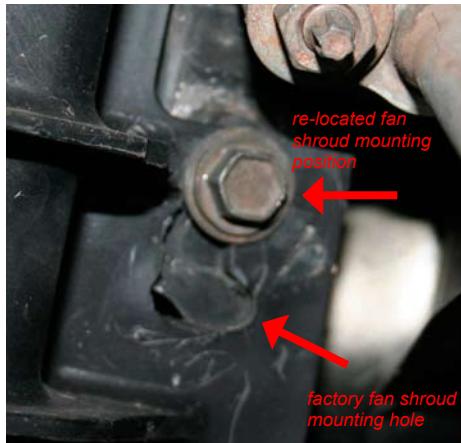
7. Repeat steps 4-7 for the passenger side body mounts.

8. With the new 1" body lift spacers installed, re-torque all body mount bolts to factory specifications. Do not overtighten.

9. Use the supplied transfer case shift linkage plate to lower the mounting point of the shift linkage. The bracket faces down with the supplied 1/4" bolts, and lock nuts securing the plate to the bracket.

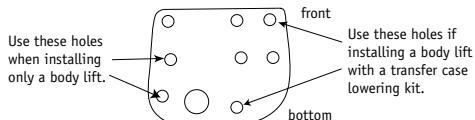
10. Re-attach the transfer case linkage bracket to the bottom of the tub. Attach the linkage with bracket to the transfer case.

11. To properly re-align the fan shroud it may be necessary to lower it one-inch to clear the fan blades. Re-drill new mounting holes in the shroud at the new position.



12. Re-attach fan shroud and check to see if fan can rotate without interference. Check all wires, hoses and fuel filler neck for clearance of all lines.

13. Check all bolts after the first 500 miles.



Note: For TJ Model years 1997-2002, use the shift linkage plate shown above, (part #1900001). For TJ Model years 2003 and newer use the plate shown below, (part #1900003).



TERAFLEX PRODUCT INFORMATION

MAINTENANCE INFORMATION:

It is the buyer's responsibility to have all suspension, drivetrain, steering, and other components checked for proper tightness and torque after the first 100 miles and every 3000 miles after that.

NOTICE TO INSTALLER:

The enclosed "Warning to Driver" sticker must be installed in the vehicle in driver's view. This sticker is to act as a constant safety reminder when operating the vehicle. It is your responsibility as the equipment installer to install the provided sticker and to forward the product instructions to the vehicle's owner for review. If a "Warning to Driver" sticker or product installation guide were not included in the kit, FREE replacement stickers and instructions are available by request. It is the installer's duty to ensure a safe and controllable vehicle after the modifications have been performed.

WARNING:

Neither the seller nor the manufacturer will be liable for any loss, damage, or injury directly or indirectly arising from the use of or inability to determine the use of these products. Before using, the user shall determine the suitability of the products for its intended use, and the user shall assume all responsibility and risk in connection therewith.

WARNING TO DRIVER:

This vehicle has been modified to enhance off road performance and has unique handling characteristics. Use in harsh environments can cause extreme stress on the components. Vehicle should be inspected after being off road to make sure that all the components are in working order and safe to travel on the highway. All fasteners should be checked so that they are at the correct torque specifications as the vibration and stresses from off roading may cause critical fasteners to work loose. Extra care should be taken to inspect the critical components, steering, and brake systems. During each oil change components such as arms, tie rod ends, etc should be greased and checked for excessive wear. Any worn components should be replaced. When returning to the pavement always set or restore tire air pressure to the factory recommendation and connect or engage any disabled sway bar mechanisms. Because of the higher center of gravity and larger tires, this vehicle handles and reacts differently than many passenger cars, both on and off road. You must drive it safely! Extreme care should be taken to prevent vehicle rollover or loss of control, which can result in serious injury or death. Avoid sudden sharp turns or abrupt maneuvers. Generally, braking performance and capabilities are decreased when significantly larger/heavier tires are used, especially when used in combination with transfer case low-range reduction kits. Take this into consideration while driving. Do not add, alter or fabricate any factory or aftermarket parts to increase vehicle height over the intended height of the TeraFlex product purchased. Mixing component brand is not recommended. TeraFlex Inc. will not be responsible for any altered product or any improper installation or use of our products. We will be happy to answer any questions concerning the design, function, and correct use of our products. It is ultimately the buyer's responsibility to have all bolts/nuts checked for tightness after the first 100 miles and then every 3000 miles. Wheel alignment, steering system, suspension and drive line systems must be inspected by a qualified professional mechanic at least every 3000 miles.

TERAFLEX PRODUCT WARRANTY:

Tera Manufacturing warrants TeraFlex Suspension products to the original retail purchaser to be free of defects in material and workmanship for as long as the original purchaser owns the vehicle on which products were originally installed. Failure to complete regular maintenance (grease every 3000 miles) on TeraFlex FlexArms will void this warranty. All other conditions of the standard TeraFlex product warranty apply.

All TeraLow products are covered by TeraFlex's two (2) year warranty to be free of defects in material and workmanship for two years from date purchased.

Tera axles are covered by a 12-month warranty to be free of defects in materials and workmanship.

This warranty does not cover or include product finish, improperly installed or applied products, improperly maintained products, products or components used for racing or competition or damage due to abuse or neglect, products that fail due to the use of larger tire and wheel combinations.

All returns must be accompanied by an original invoice. It is the customer's responsibility to remove the product from the vehicle. Shipping charges are the responsibility of the customer. Tera Manufacturing will pay the return freight if the product meets the terms of warranty.

This warranty is for the replacement or repair of defective TeraFlex products only and does not include freight charges, labor charges for removal of or installation of TeraFlex or related products or components, costs incurred due to down time of the vehicle, or lost profits due to vehicle down time.

A returned goods authorization number (RGA#) must accompany any returned products. For more information please contact a TeraFlex customer service representative.

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